






STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2024/2025

	51	52	1	2	3	4	5	6	nächste KW next cw
HE 	100					503			8
	120		501			503		506	
	140			502				505	
	160		452					505	
	180	451	451			502			7
	200			502			505		7
	220	450		502		504			7
	240			501			504		7
	260	451		502				504	7
	280	451						504	7
	300	451		502				505	10
	320	451						505	7
	340	451						504	10
	360	451						504	9
	400	451			502			505	10
							504	7	
IPE 	120				503				8
	140				503				8
	160					503			8
	180					503			8
	200		451				505		10
	220		451					505	
	240			501				506	
	270			501					7
	300			501				505	
	330			501				506	
	360			501				506	
	400						504		9
	450	450						504	9
	500	450					504		9
	550	450					503		9
UPN 	100					503			9
	120					504			8
	140					503			8
	160					503			8
	180						503		8
	200			501				505	
	220			501				506	
	240			501				506	
	260				501			506	
	280				502			506	
	300					502			7
	320					451			10
	350							505	9
	400							504	9
	UPE 	120					503		
140						503			8
160						503			8
180						503			8
200				501				506	
220				502				506	
240				502					7
270								506	
300					502				7
330					502				12
360									9
400								504	9
SW 	82/54								

yellow marked rollings are almost full
red marked rollings are closed



HE120 501/506 ohne / without / sans AA
HE220 450/504 ohne / without / sans M
HE240 450/504 ohne / without / sans M
HE260 451/504 ohne / without / sans M
HE280 451/505 with M on request
HE300 502 ohne / without / sans M - 451/505 with M on request
HE320-HE400 ohne/without/sans M
HE280/HE300/HE320/HE340/HE360/HE400 ohne/without/sans AA

13.12.2024